

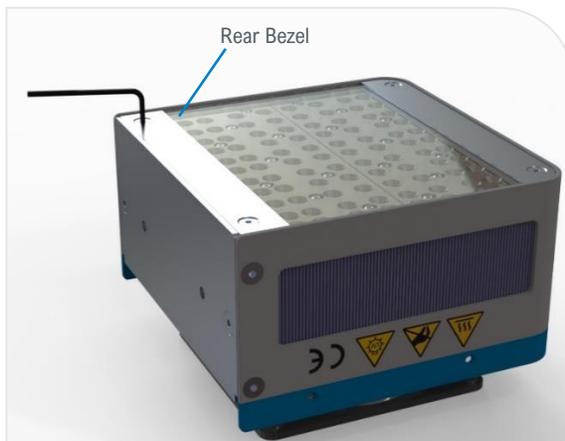


## BlueWave<sup>®</sup> AX-550 V2.0 Glass Replacement Kit Installation Instructions

1. Before starting, disconnect power to the unit.
2. Using the supplied allen wrench (2.5 mm), remove the two screws holding the rear bezel (Figure 1) and carefully lift and rotate the rear bezel and glass out of the assembly (Figure 2).

*NOTE: If the old glass window has shattered, be sure to remove all debris before attempting to install the new glass window.*

**Figure 1.**  
Remove Two Screws



**Figure 2.**  
Remove Rear Bezel & Glass

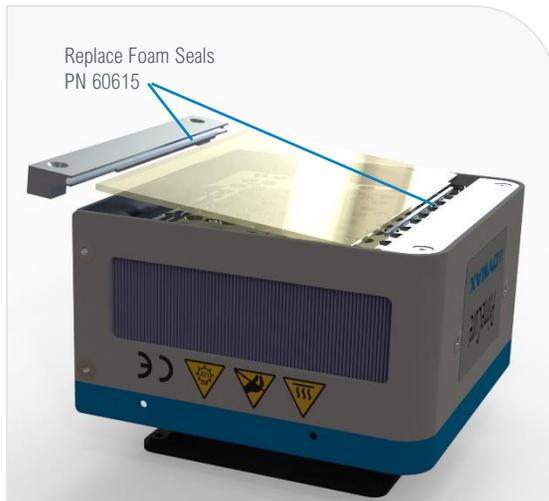


3. Remove the foam rubber seals from the grooves in the bezels. Remove the release liner from the pressure-sensitive tape on the replacement foam seals and install/adhere to the grooves in the front and rear bezels (Figure 3).
4. Wearing clean cotton or poly gloves, unwrap the new glass window and carefully clean it with the enclosed alcohol swab. Take care not to touch the glass window with bare hands, as any residue left on the window can adversely affect the performance of the unit.

5. With the glass tilted at about a 5° angle, carefully insert the edge of the glass into the groove in the front bezel and then install the rear bezel at the same angle. Rotate and lower the glass and rear bezel into the assembled position. (Figure 3)

*NOTE: Verify the glass is in the groove, not under the groove.*

**Figure 3.**  
Install the New Glass



6. Reinstall the two screws attaching rear bezel.

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